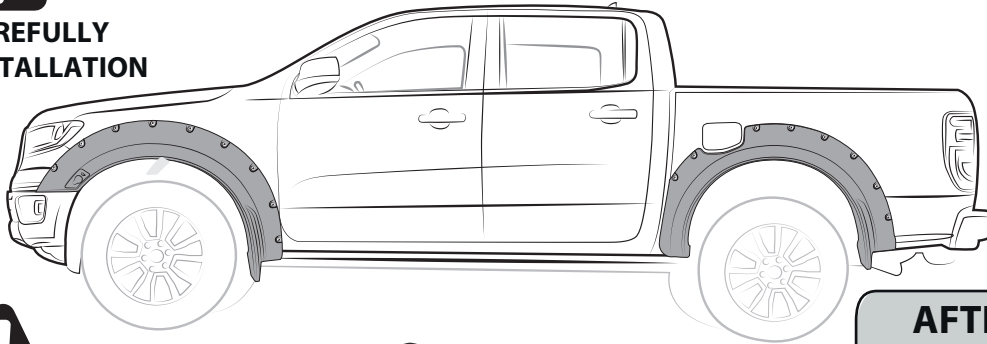
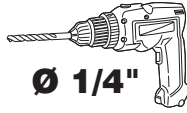


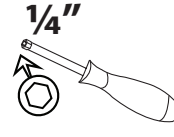
**INSTALLATION MANUAL**
**SUPER BOLT FENDER FLARES SET SHORT BOX**  
**AD PART #: F026A03**

**READ CAREFULLY  
BEFORE INSTALLATION**

**WASH & CLEAN  
PROPERLY BEFORE  
INSTALLING**

**WE RECOMMEND  
2 PERSON  
INSTALLATION**
**AFTER INSTALLING**
**DO NOT WASH CAR**















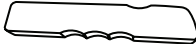

**48 hrs**
**TOOLS**

**Ø 1/4"**

**T-35**

**10 MM**

**1/4"**

**CHECK LIST**

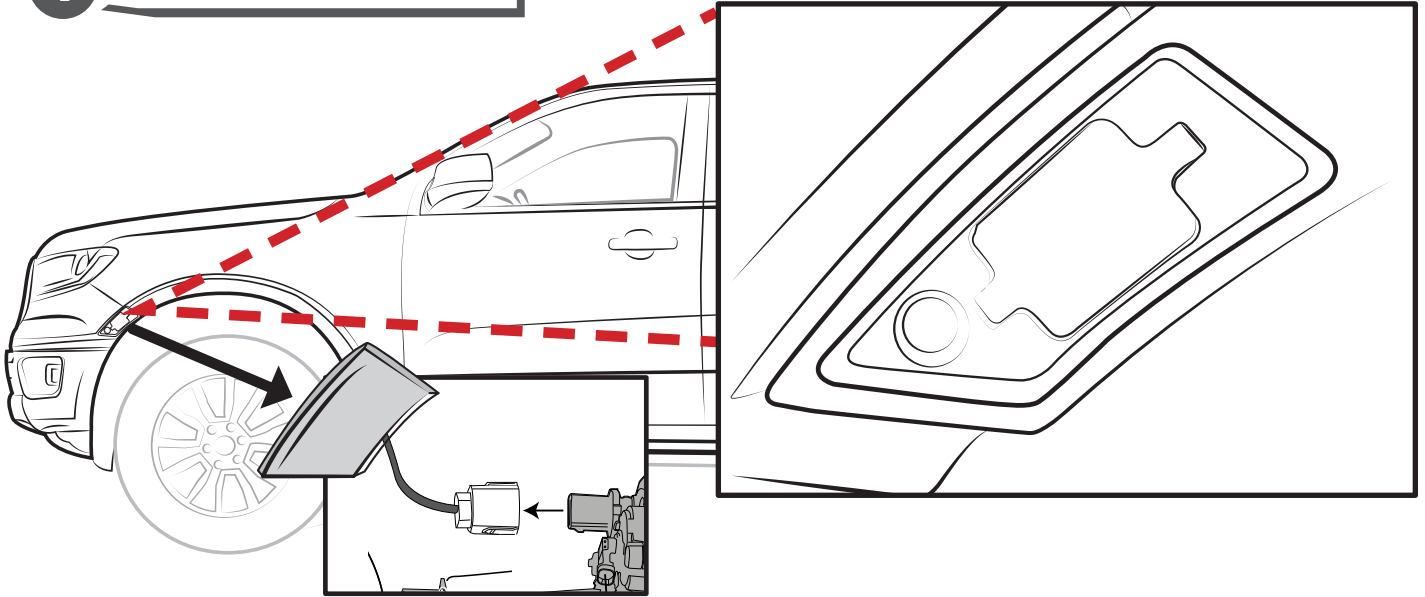
\*Already installed in the part

ITEM	DESCRIPTION	DRAWING	AMOUNT
<b>A</b>	*SUPER BOLTS RUBBER STUDS		<b>33 PCS</b>
<b>B</b>	*STAINLESS SUPER BOLT M6 X 14		<b>35 PCS</b>
<b>C</b>	* STAINLESS WASHER 1/4"		<b>2 PCS</b>
<b>D</b>	*STAINLESS LOCK NUT 6 mm		<b>2 PCS</b>
<b>E</b>	TIN SCREW NICKEL M6 X 40 mm		<b>2 PCS</b>
<b>F</b>	WASHER NICKEL 1/4"		<b>2 PCS</b>
<b>G</b>	SPACER 14 mm		<b>2 PCS</b>
<b>H</b>	AUTOMOTIVE ADHESION PROMOTER TESA # 60153		<b>1 PC</b>
<b>I</b>	APPLICATION SPONGE		<b>1 PC</b>
<b>J</b>	GREASE PENCIL		<b>1 PC</b>
<b>K</b>	*PVC PROFILE		<b>29 FT</b>
<b>L</b>	PUSH PINS WÜRTH #387		<b>12 PCS</b>
<b>M</b>	U-CLIP H60		<b>12 PCS</b>
<b>N</b>	THREADLOCKER 3222		<b>1 PC</b>
<b>O</b>	BONE FOLDER		<b>1 PC</b>
<b>P</b>	*MARKER LIGHT CAP		<b>2 PCS</b>

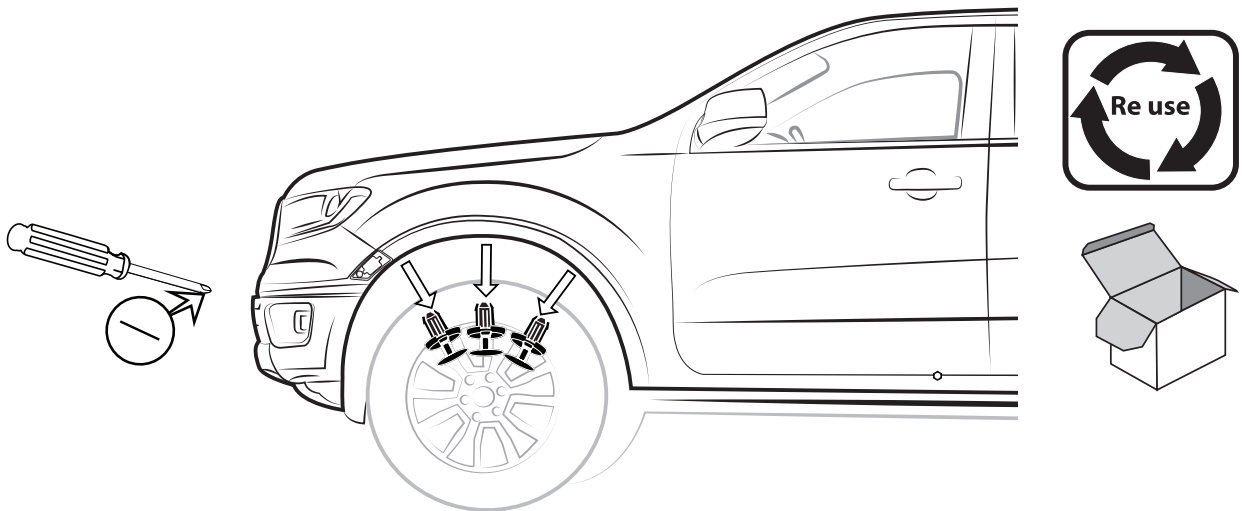
The ideal temperature range of the part and the vehicle when installing must be 16°C (60°F) to 40°C (104°F), this guarantees a correct assembly.

### FRONT RIGHT & LEFT FLARE

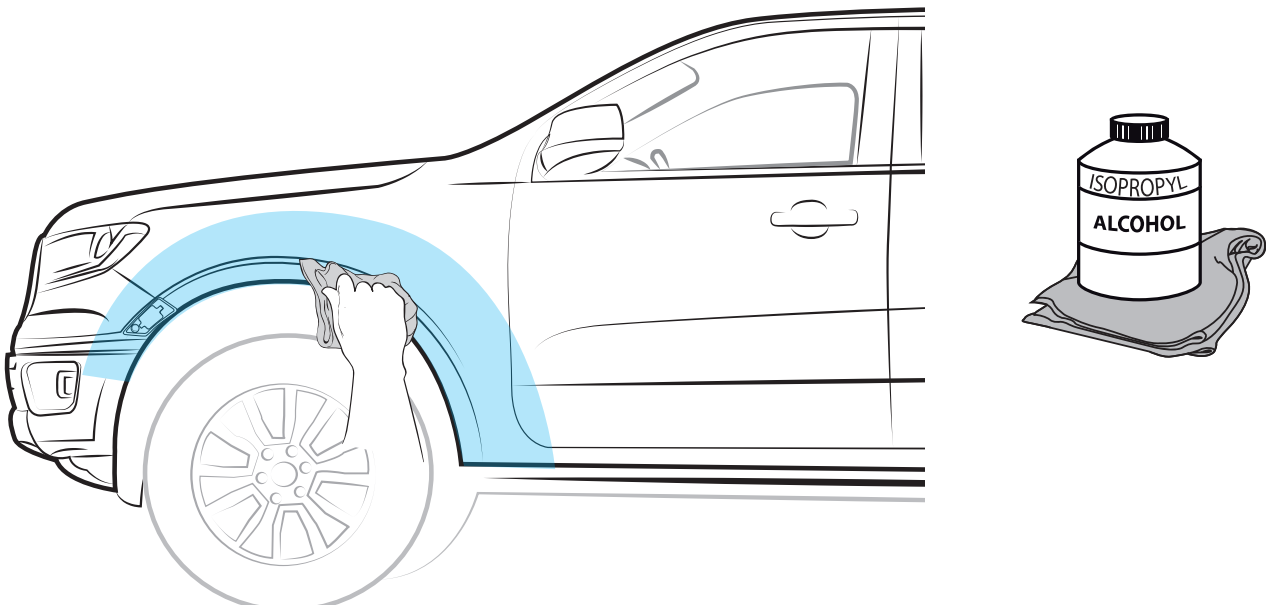
#### 1 REMOVE MARKER LIGHTS



#### 2 REMOVE FACTORY FASTENERS



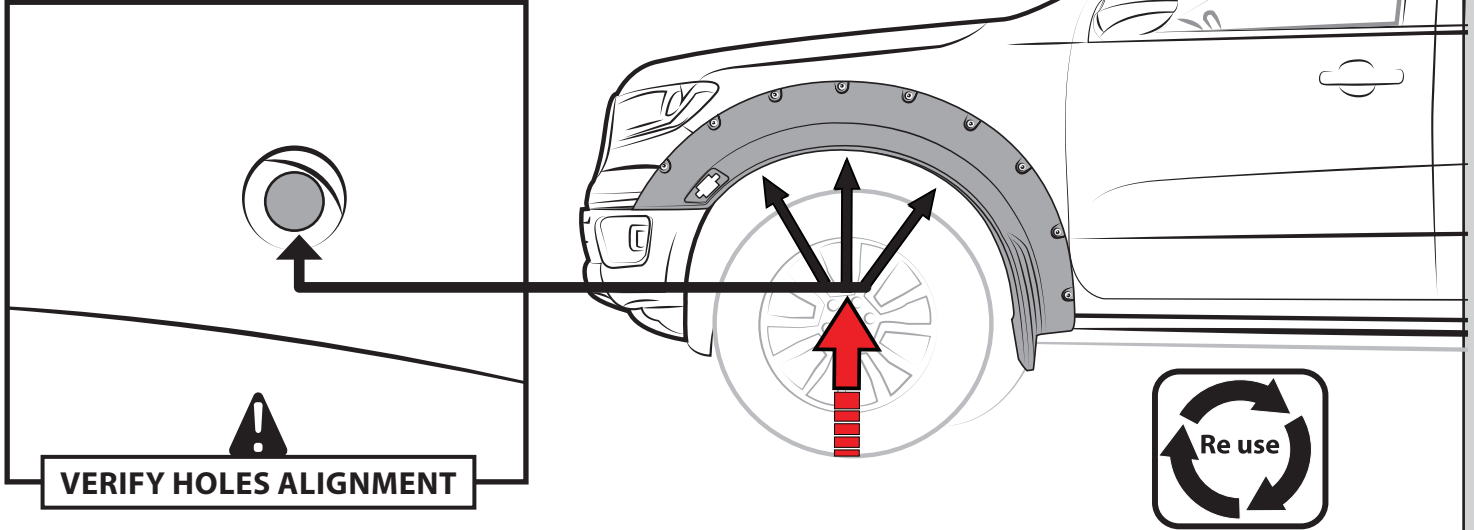
#### 3 CLEAN



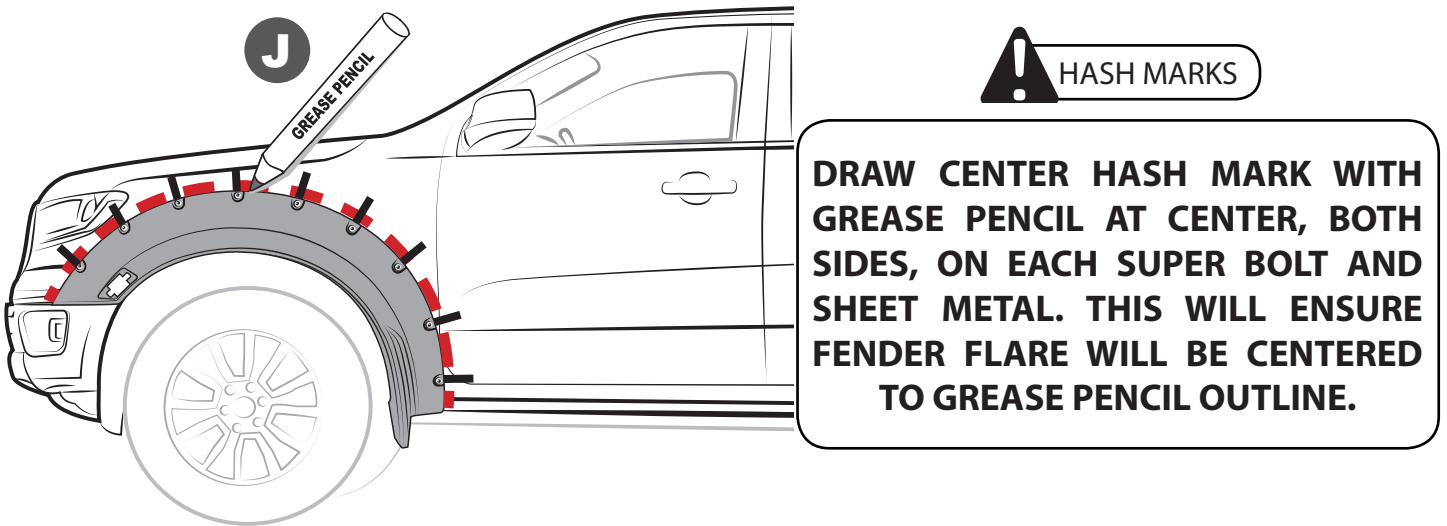
**INSTALLATION MANUAL**

**4 PRE-INSTALL**

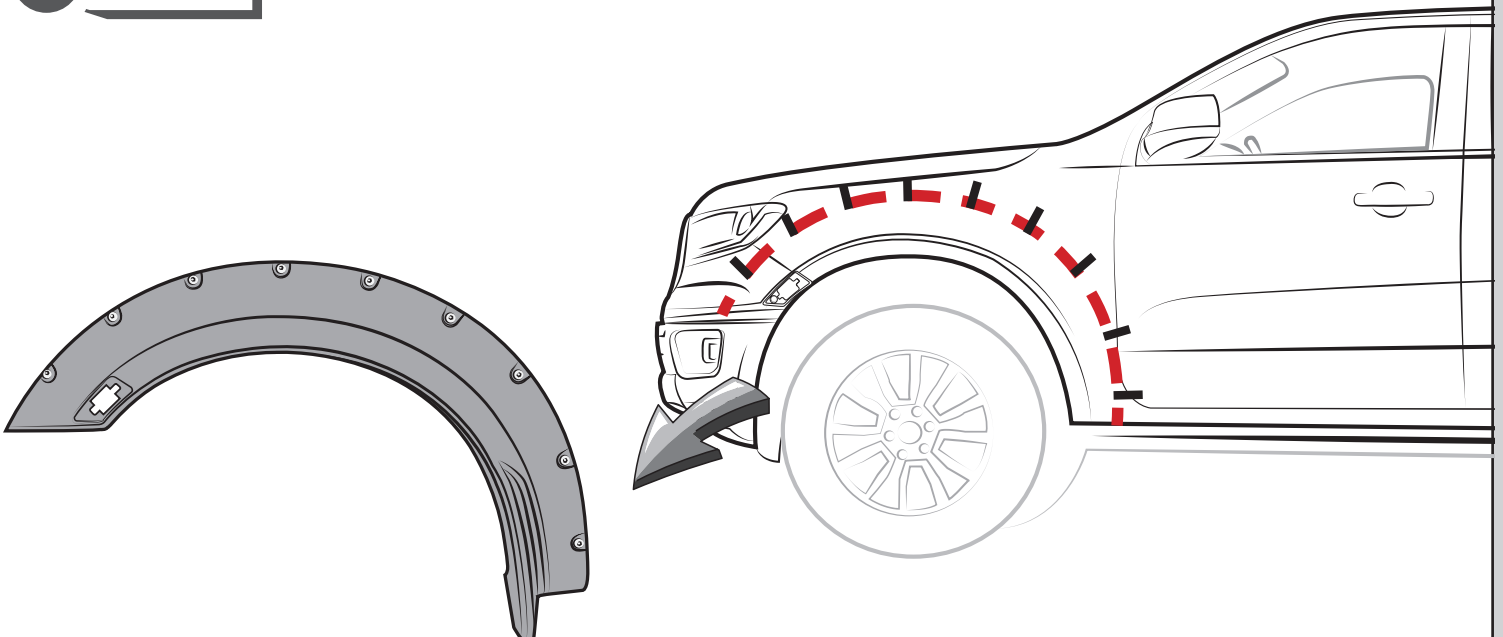
**APPLY PRESSURE TO THE WHEEL ARCH**



**5 MARK SILHOUTTE & SUPER BOLTS POSITION**

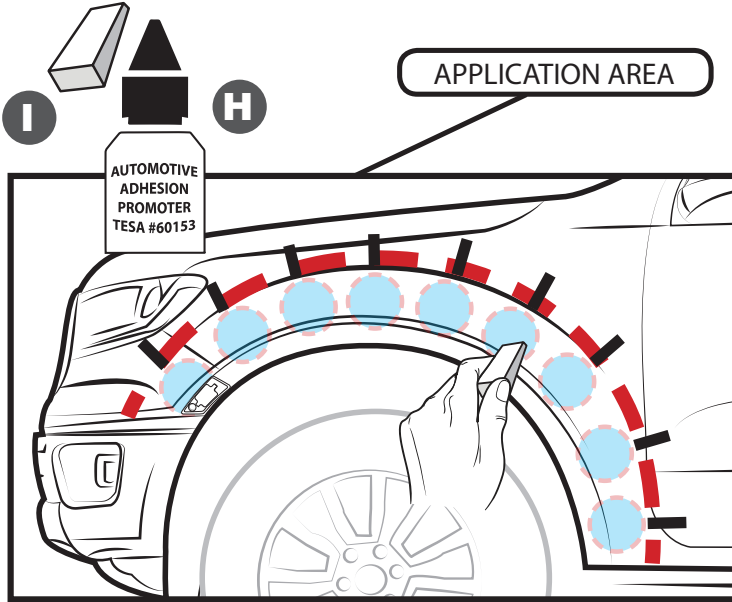


**6 REMOVE**

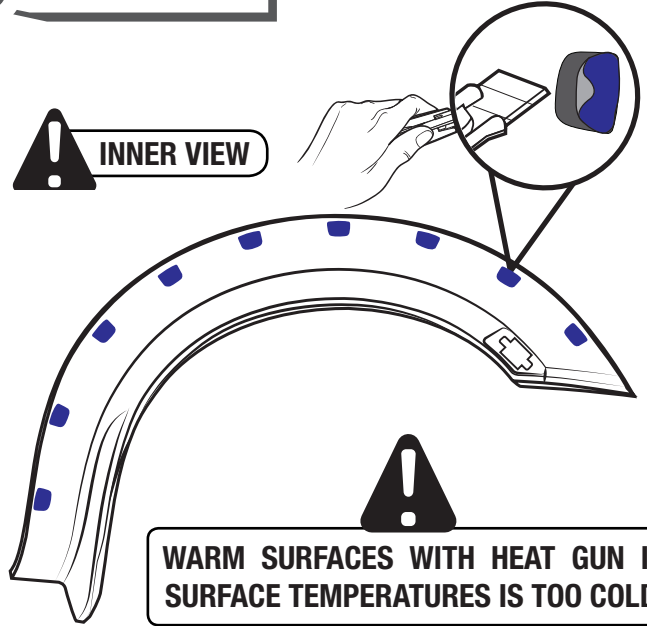


**INSTALLATION MANUAL**

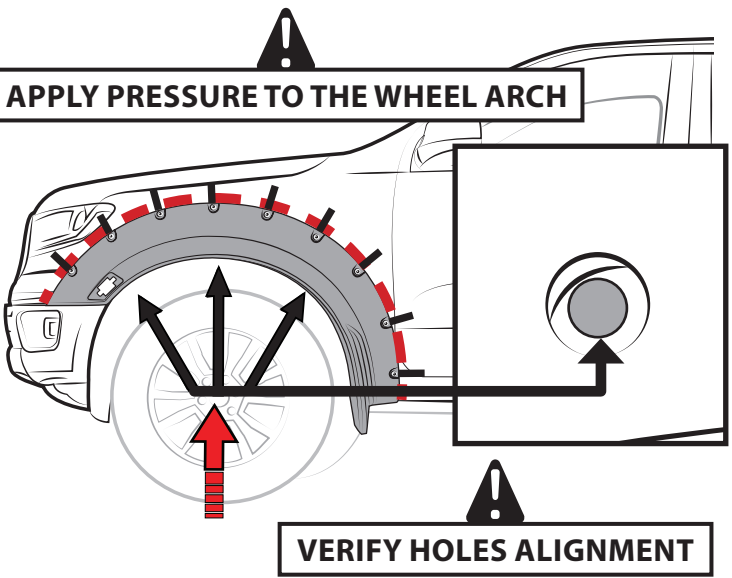
**7 ADHESION PROMOTER**



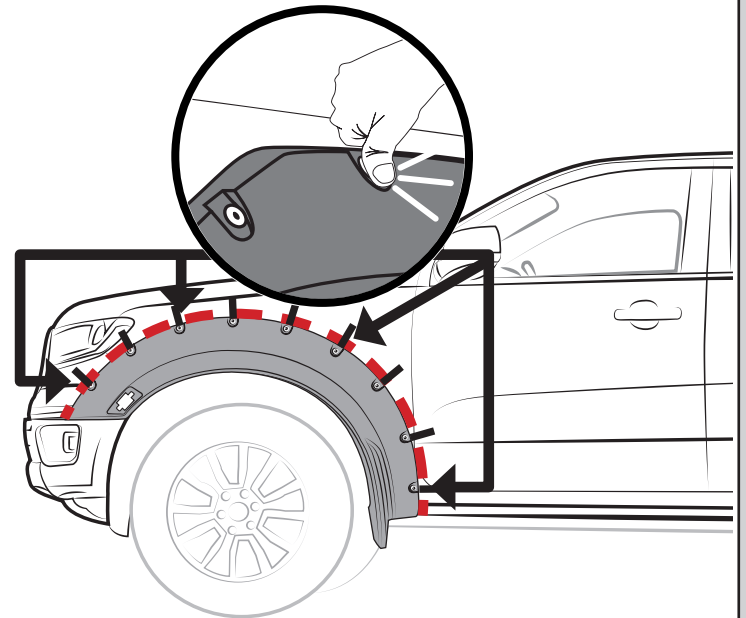
**8 REMOVE LINER**



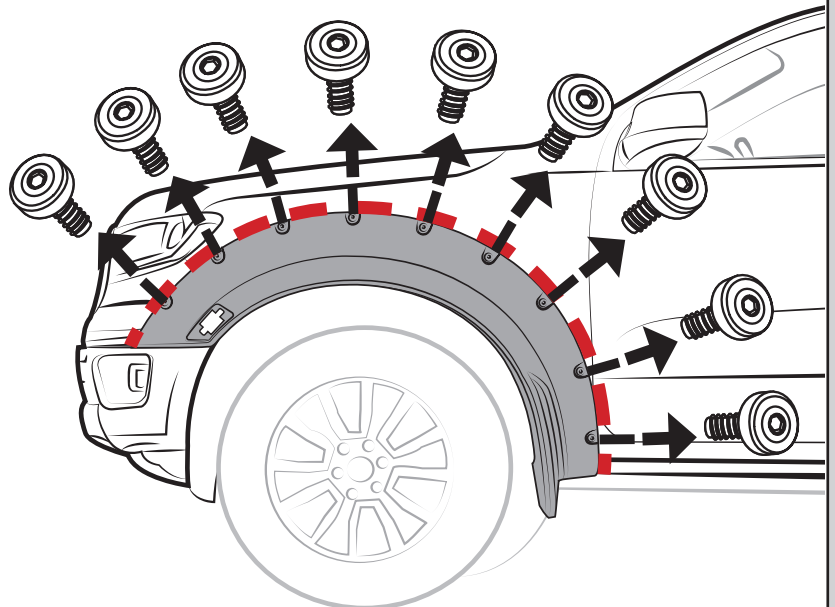
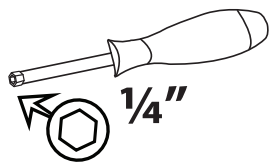
**9 SECURE THE PART**



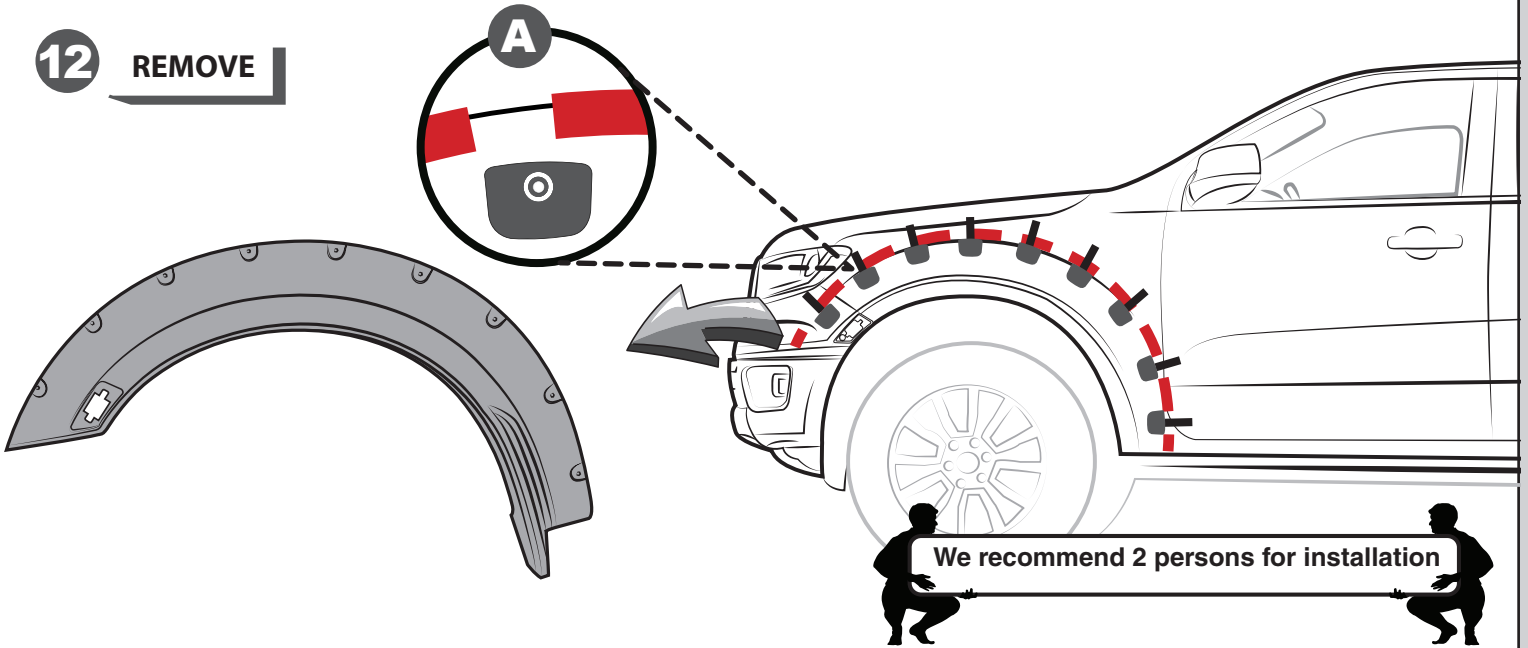
**10 APPLY PRESSURE ON EACH SUPERBOLT**



**11 REMOVE SUPER BOLTS**

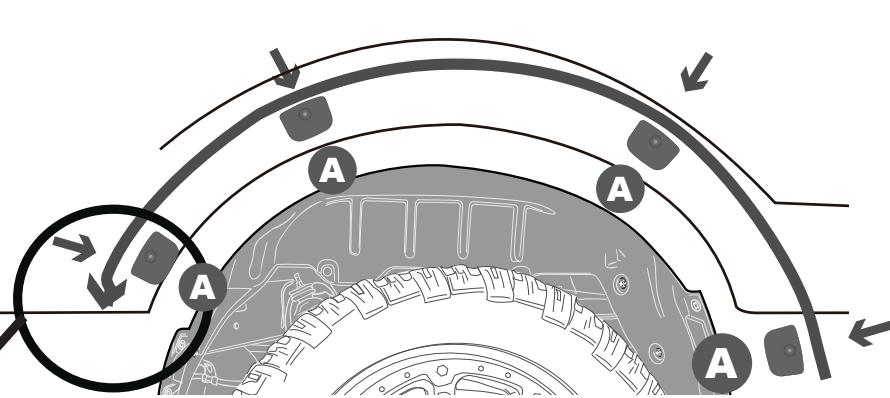


**12 REMOVE**



### SUPER BOLT INSTALLATION

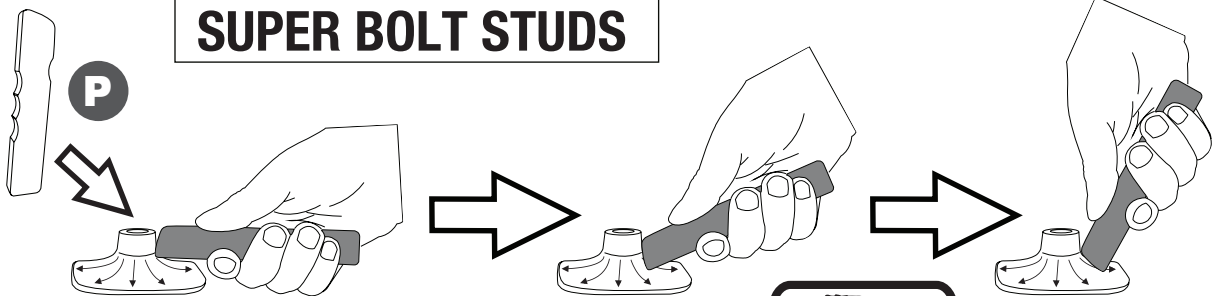
**13 PRESS SUPER BOLTS STUDS**



## ATTENTION

FOR GOOD ADHESION IT IS NECESSARY TO APPLY AS MUCH PRESSURE AS POSSIBLE ALL OVER THE EDGE AND CENTER OF THE SUPER BOLTS STUDS.

### SUPER BOLT STUDS



## PRESSURE POINTS



40-50 N/cm

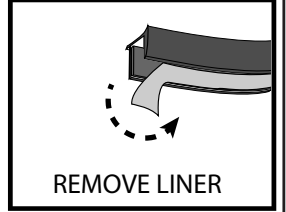
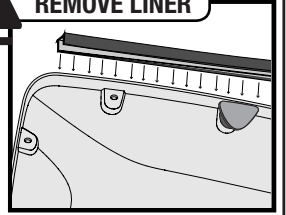
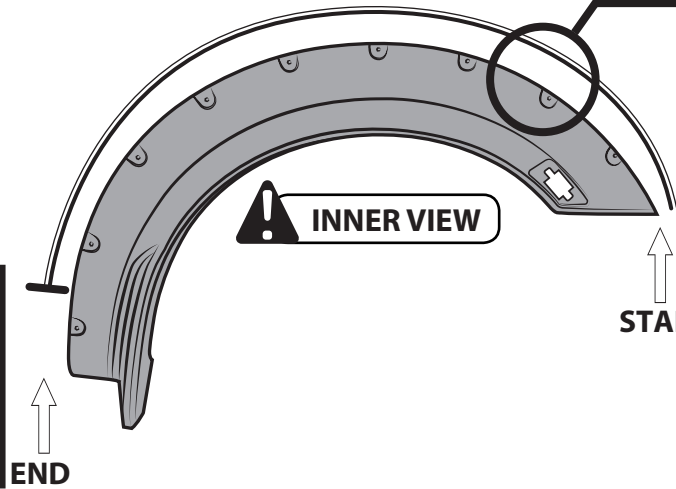
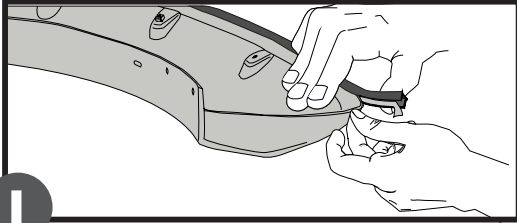
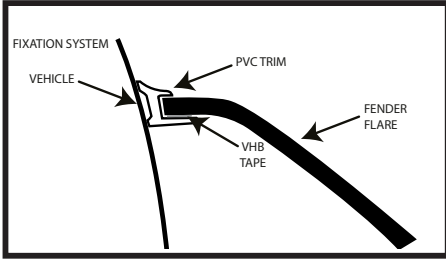
A full surface contact between tape and substrate is decisive for good adhesion performance. Contact is achieved by applying pressure. In practice a pressure between 40 and 50 N/cm<sup>2</sup> is usually needed and an application temperature between 25 and 45 °C or 77 and 113 °F is also necessary. During application, add-on parts and tapes must have the similar temperature.

**INSTALLATION MANUAL**

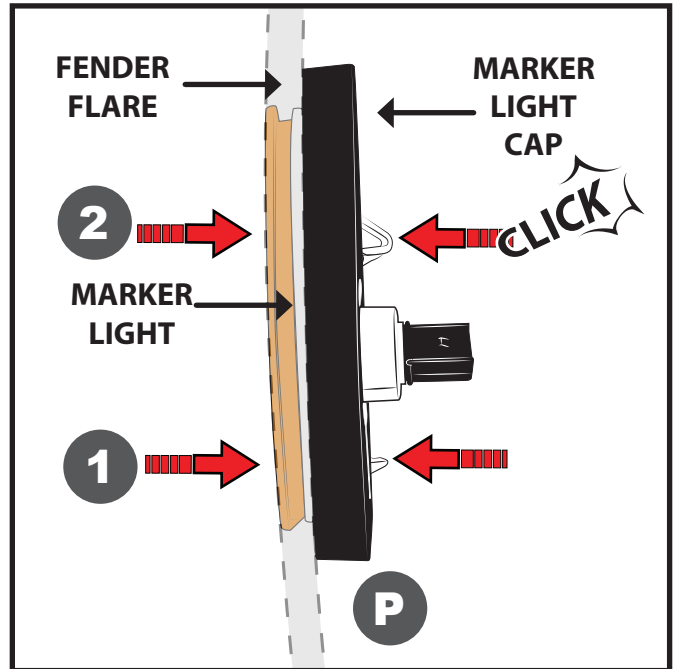
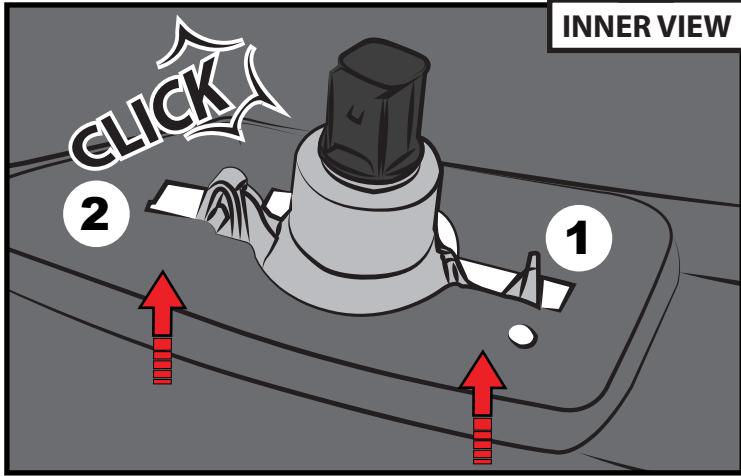
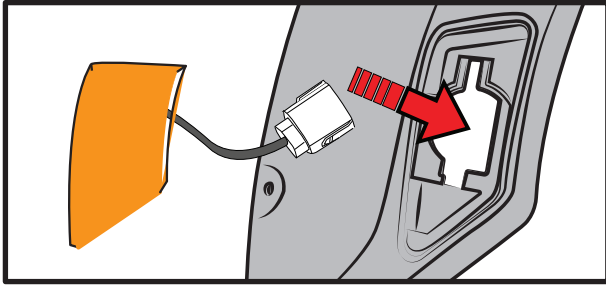
**14 PLACE PVC TRIM**

**! IF IT IS NECESSARY**

**! REMOVE LINER**



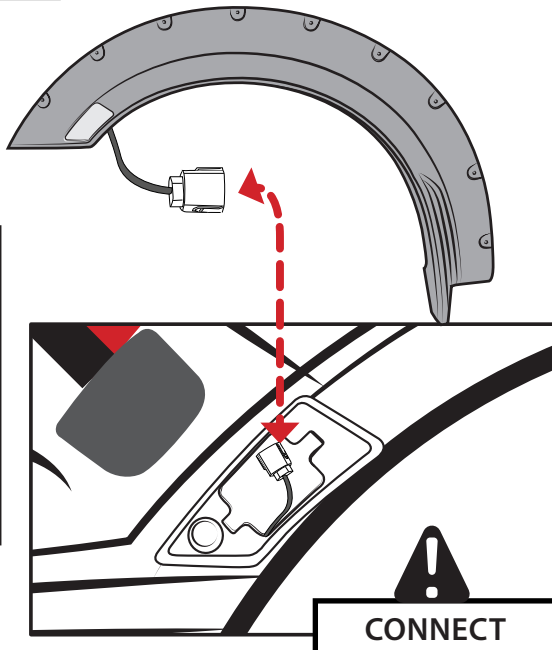
**15 PLACE MARKER LIGHT TO FENDER FLARE**



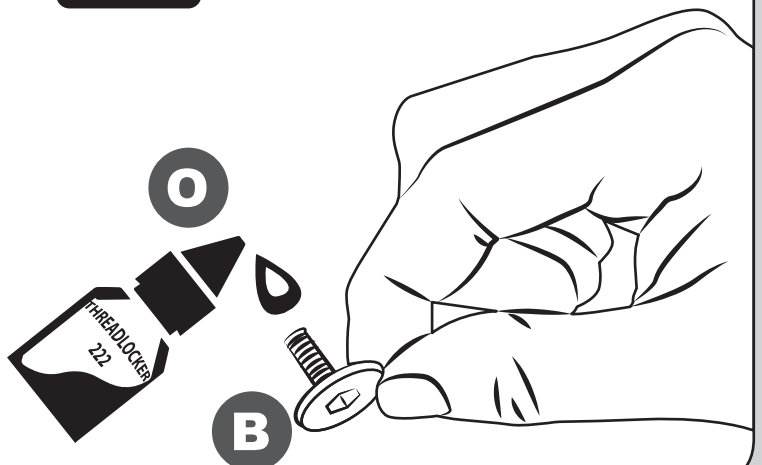
**16 PLACE**

**17 APPLY LOCTITE THREADLOCKER TO SUPER BOLTS THREAD**

**! ALIGN FENDER FLARE TOP EDGE WITH THE GREASE PENCIL HASH MARKS AND PLACE.**

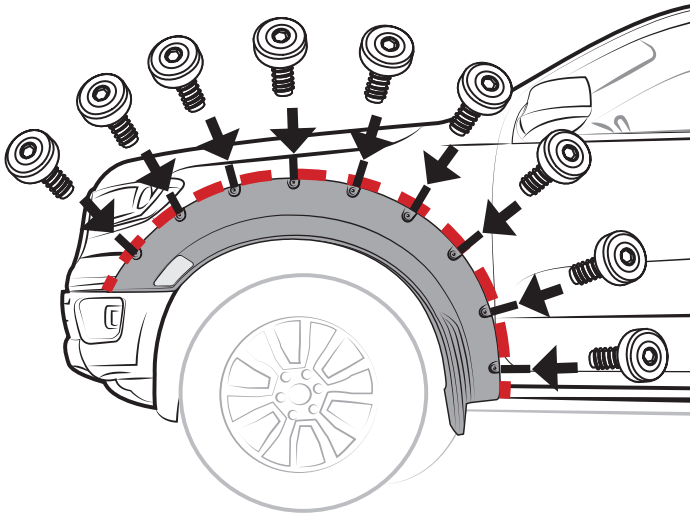


**! ATTENTION**

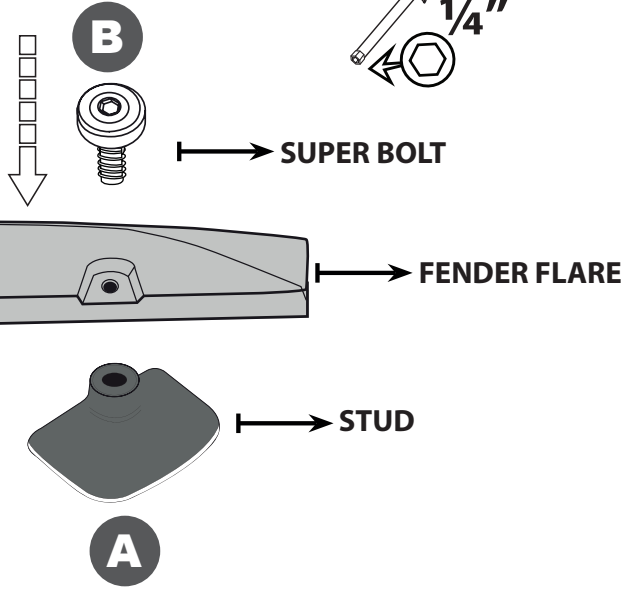


## INSTALLATION MANUAL

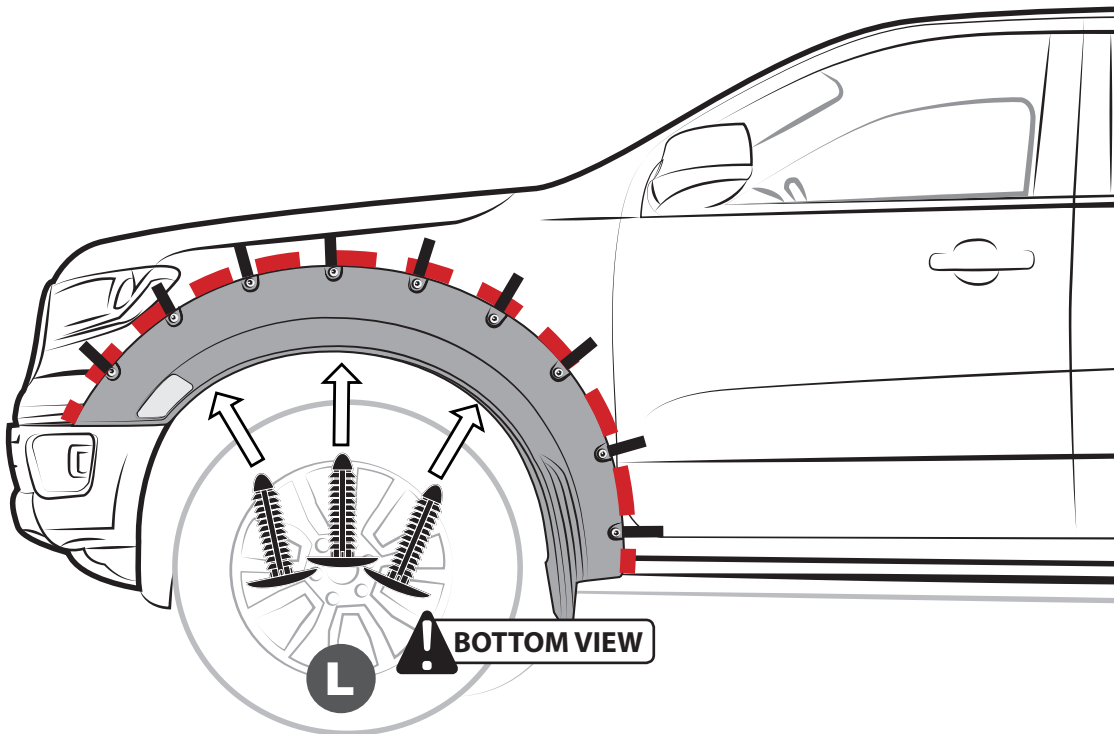
### 18 SCREW SUPER BOLTS



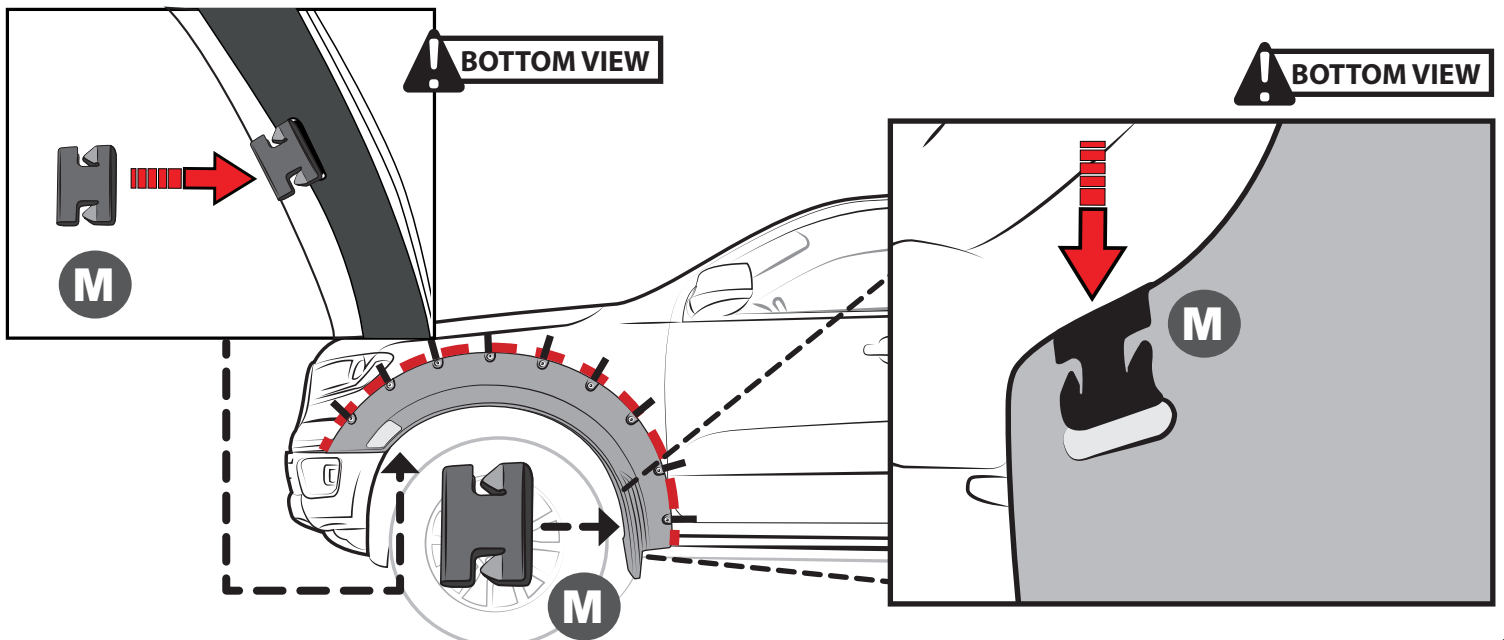
**! HAND TIGHT**



### 19 SECURE THE PART



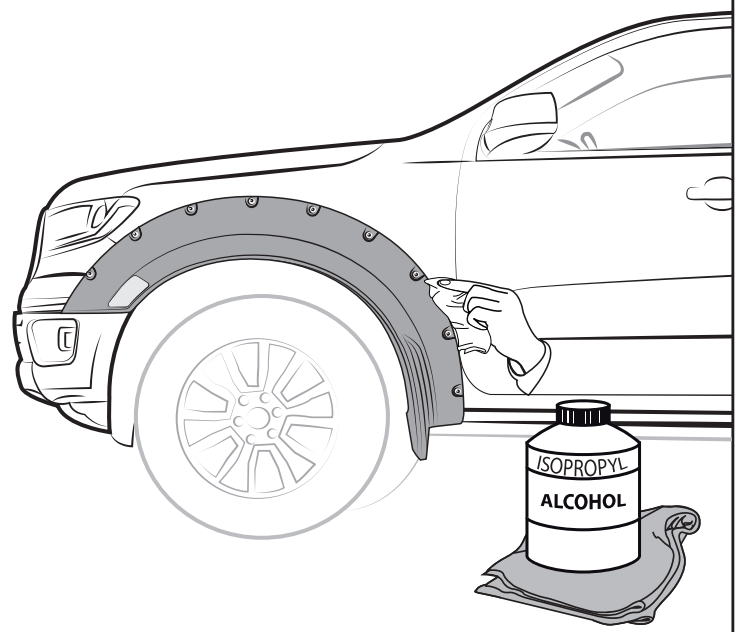
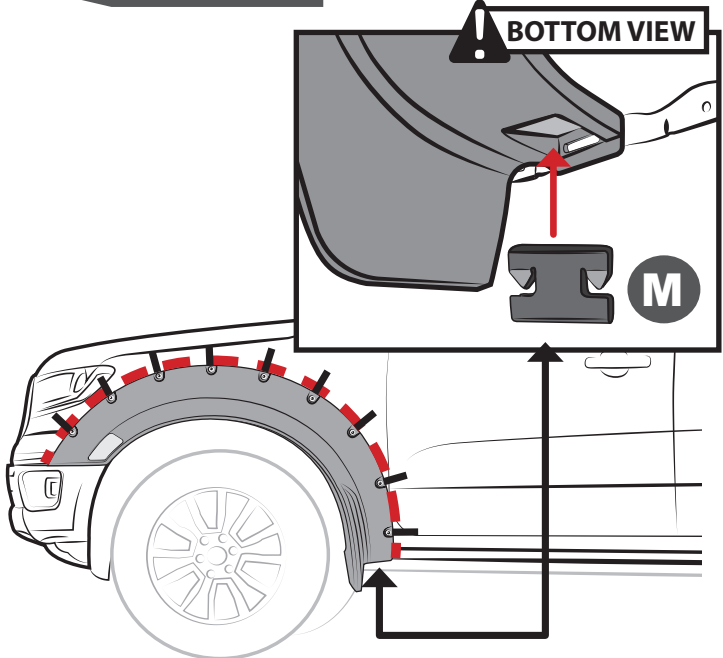
### 20 PLACE U-CLIP



**INSTALLATION MANUAL**

**21 PLACE U-CLIP**

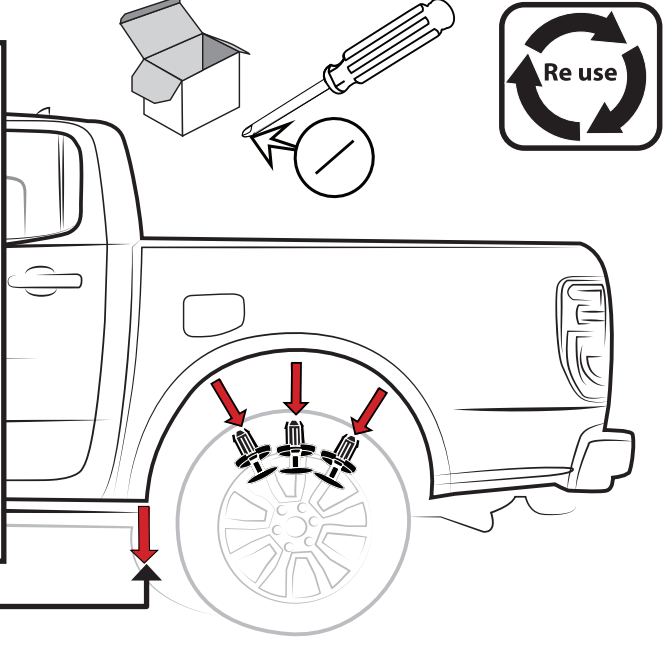
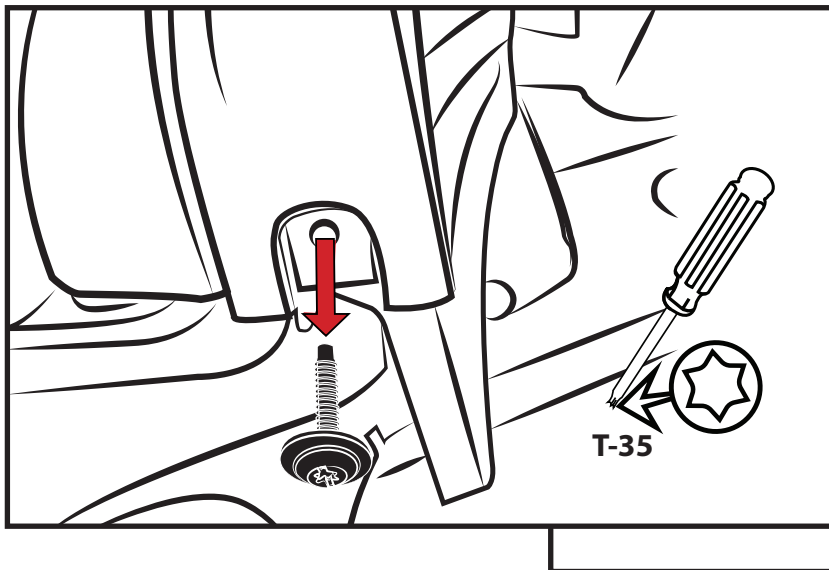
**22 CLEAN OFF GREASE PENCIL MARK**



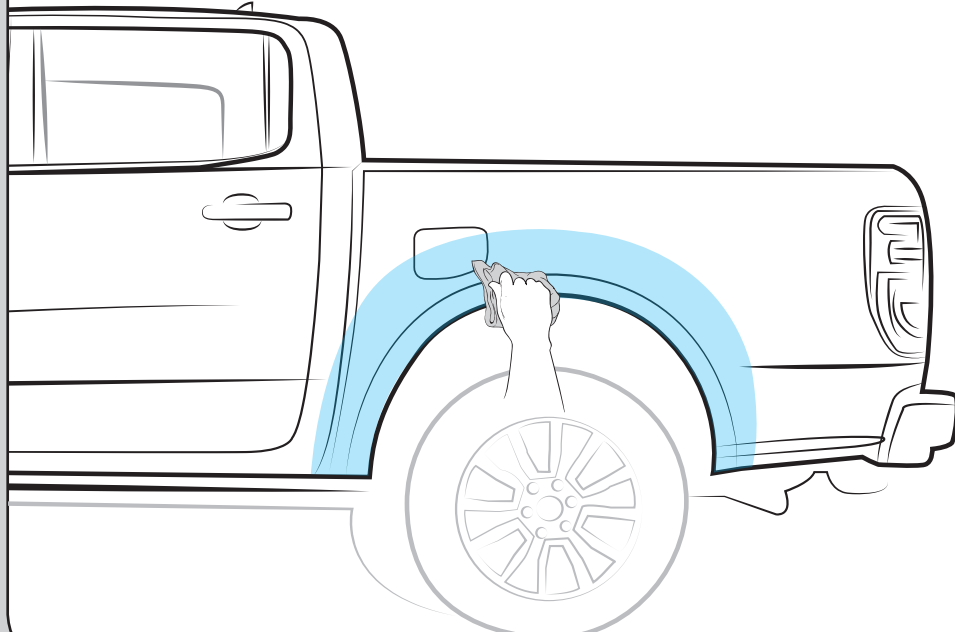
**REAR RIGHT & LEFT FLARE**

**WASH WITH WATER, DETERGENT AND SOFT CLOTH OR SPONGE**

**23 REMOVE FACTORY FASTENERS**

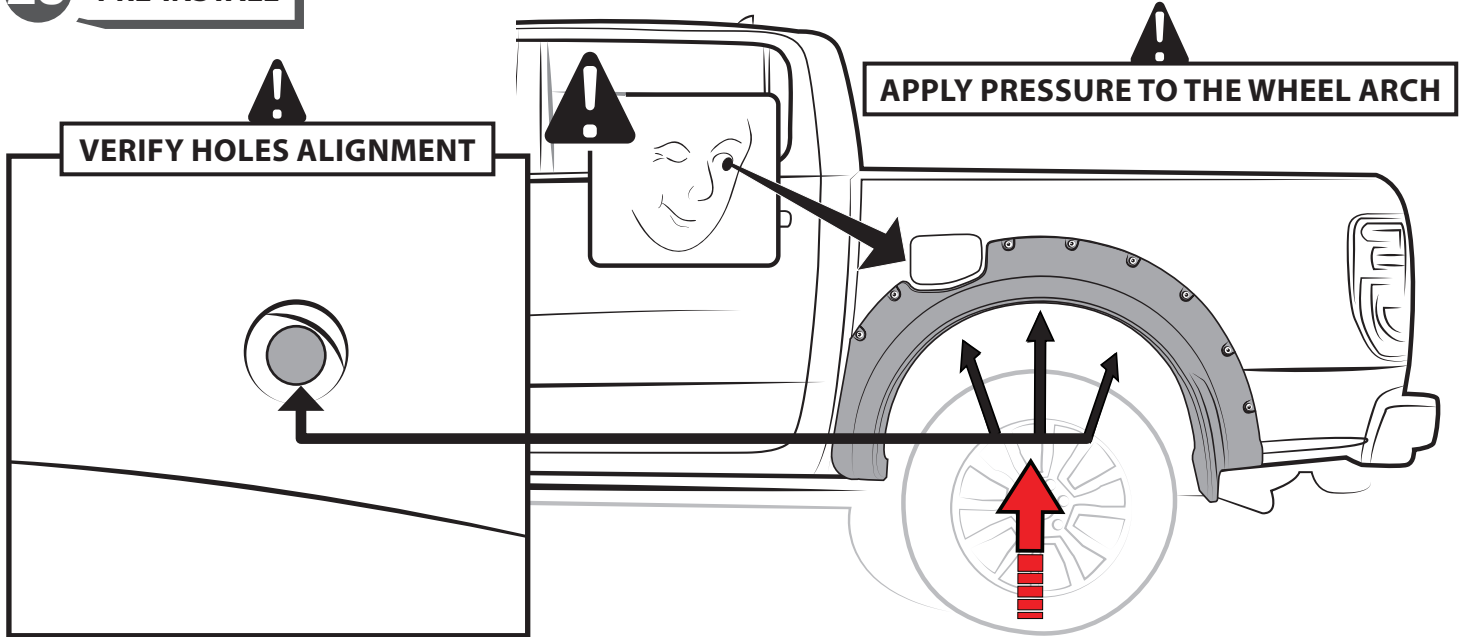


**24 CLEAN**

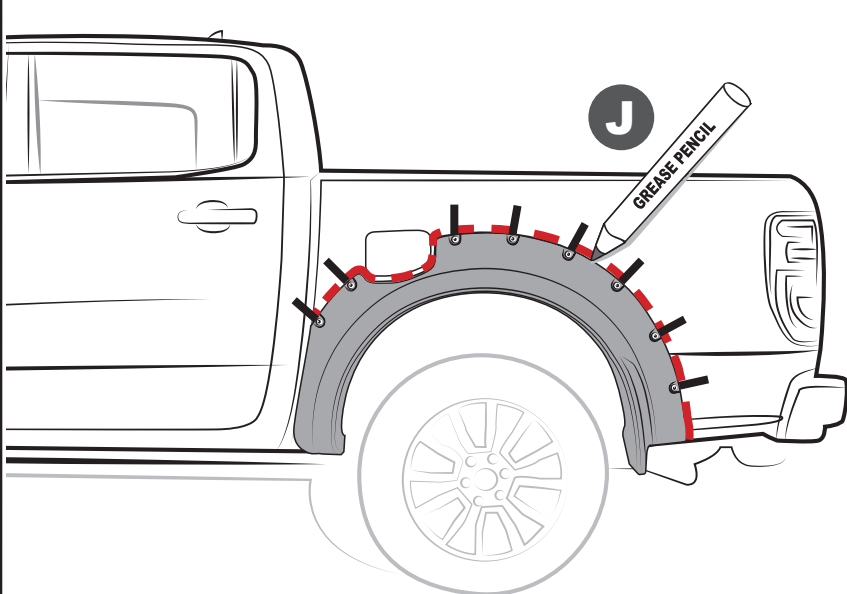


**INSTALLATION MANUAL**

**25 PRE-INSTALL**



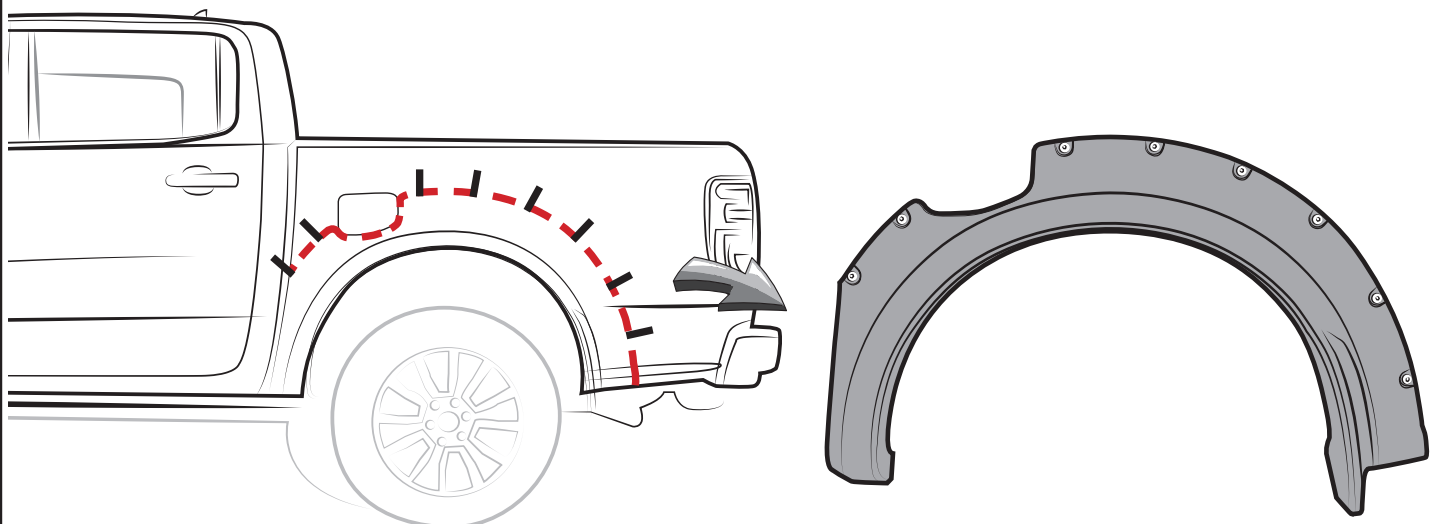
**26 MARK SILHOUTTE & SUPER BOLTS POSITION**



**HASH MARKS**

**DRAW CENTER HASH MARK WITH GREASE PENCIL AT CENTER, BOTH SIDES, ON EACH SUPER BOLT AND SHEET METAL. THIS WILL ENSURE FENDER FLARE WILL BE CENTERED TO GREASE PENCIL OUTLINE.**

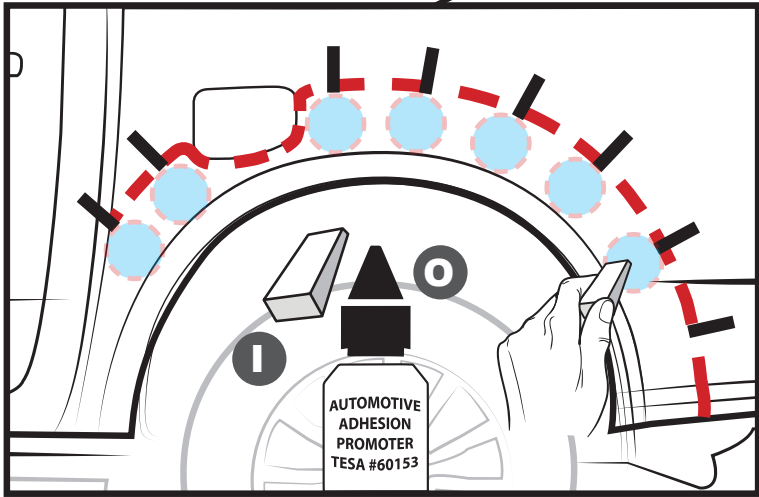
**27 REMOVE**



**INSTALLATION MANUAL**

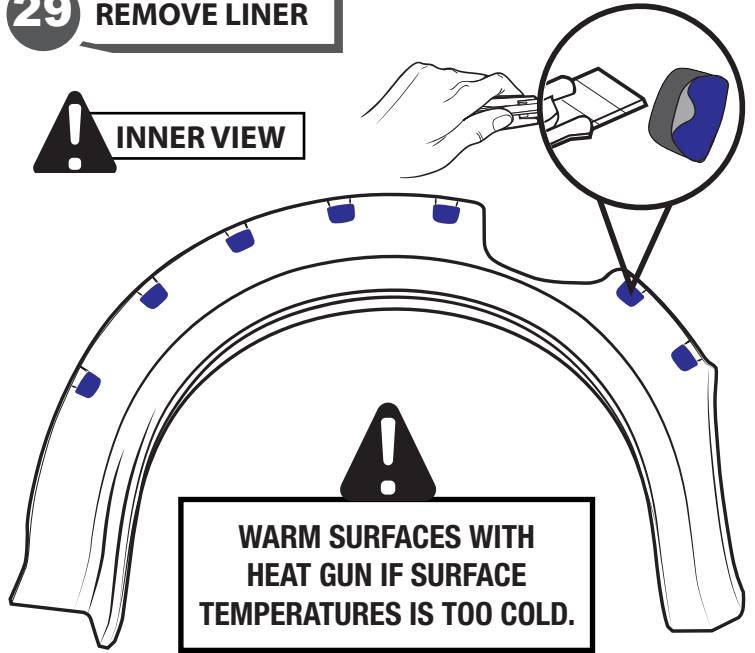
**28 ADHESION PROMOTER**

APPLICATION AREA

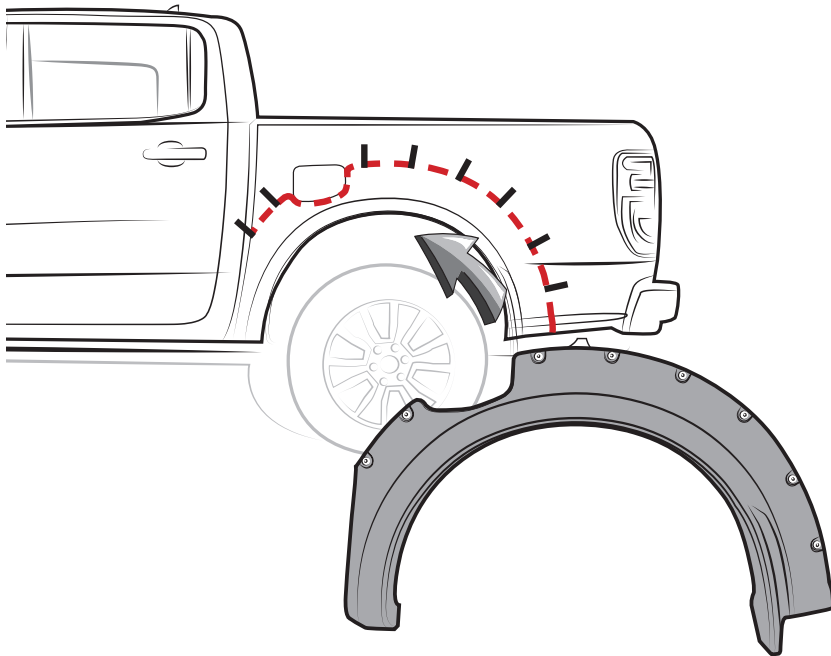


**29 REMOVE LINER**

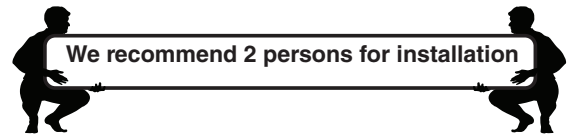
INNER VIEW



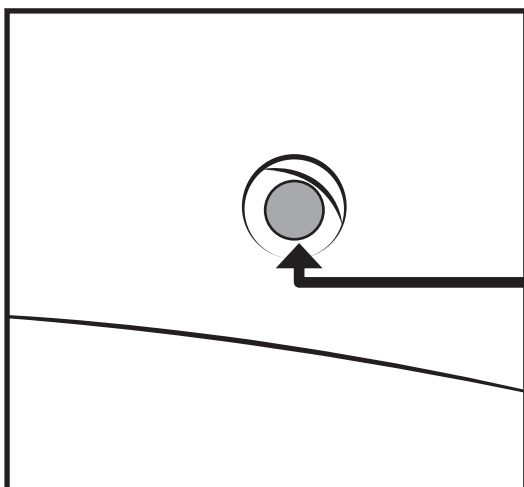
**30 PLACE**



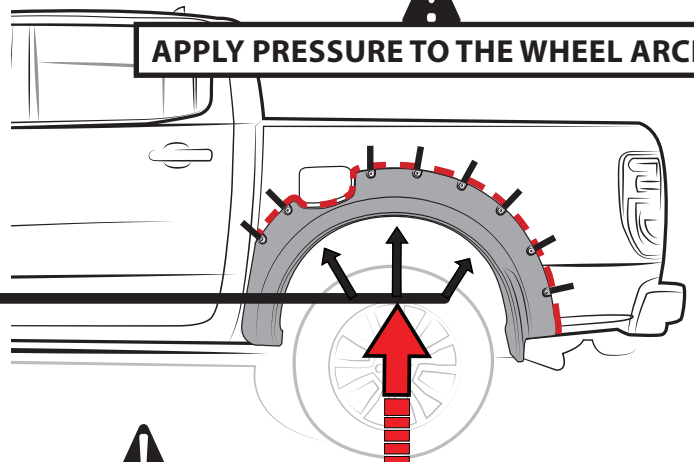
ALIGN FENDER FLARE TOP EDGE WITH THE GREASE PENCIL HASH MARKS AND PLACE.



**31 SECURE THE PART**

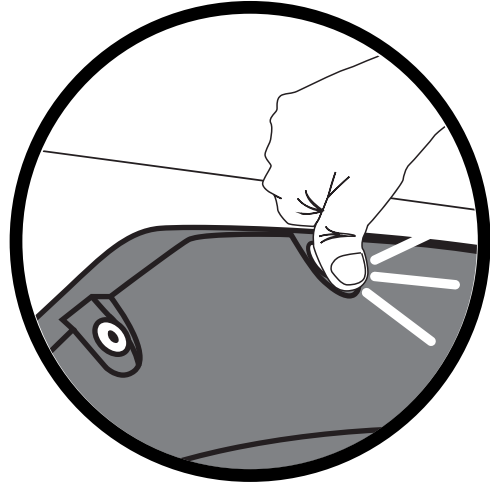
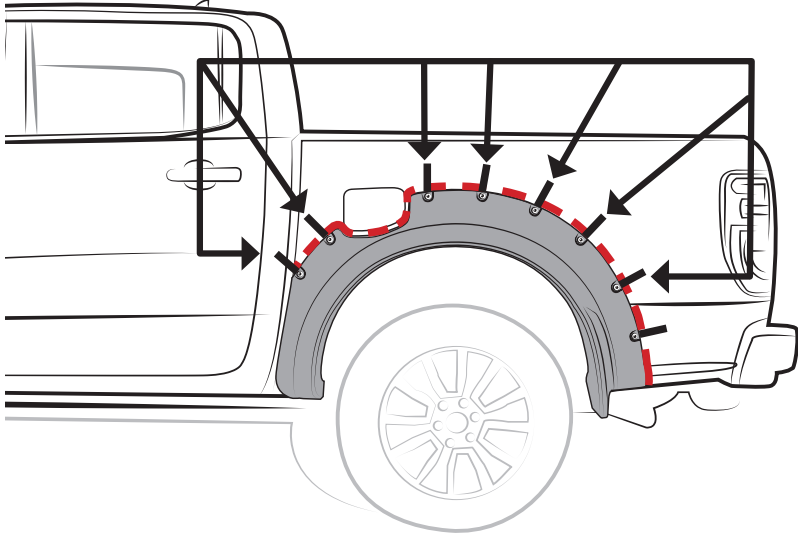


APPLY PRESSURE TO THE WHEEL ARCH

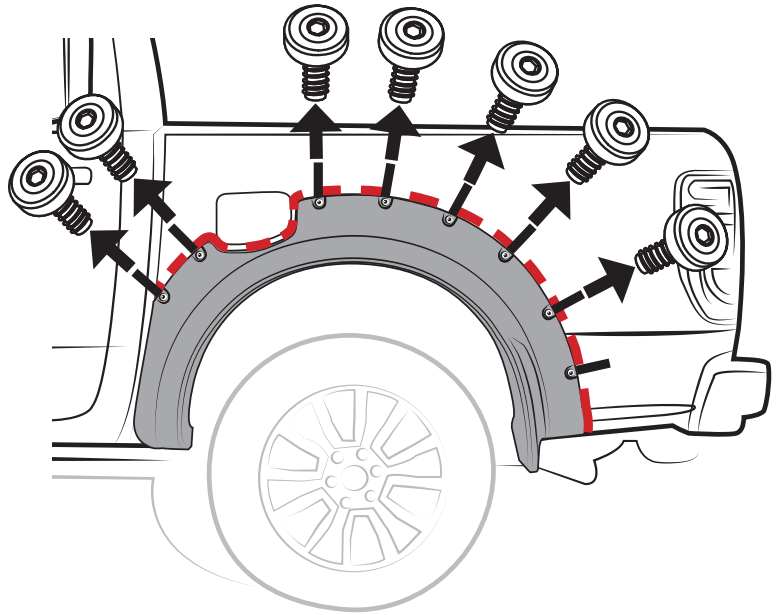
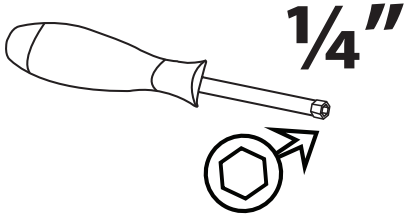


VERIFY HOLES ALIGNMENT

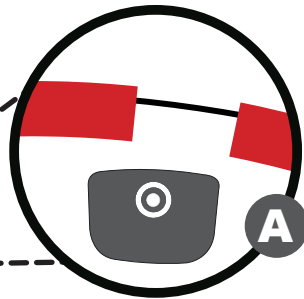
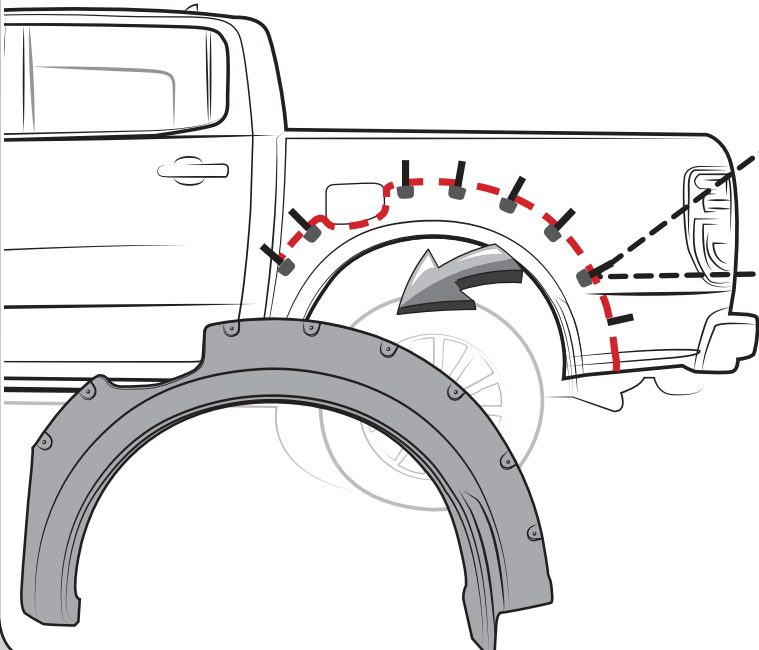
**32 APPLY PRESSURE ON EACH SUPERBOLT**



**33 REMOVE SUPER BOLTS**

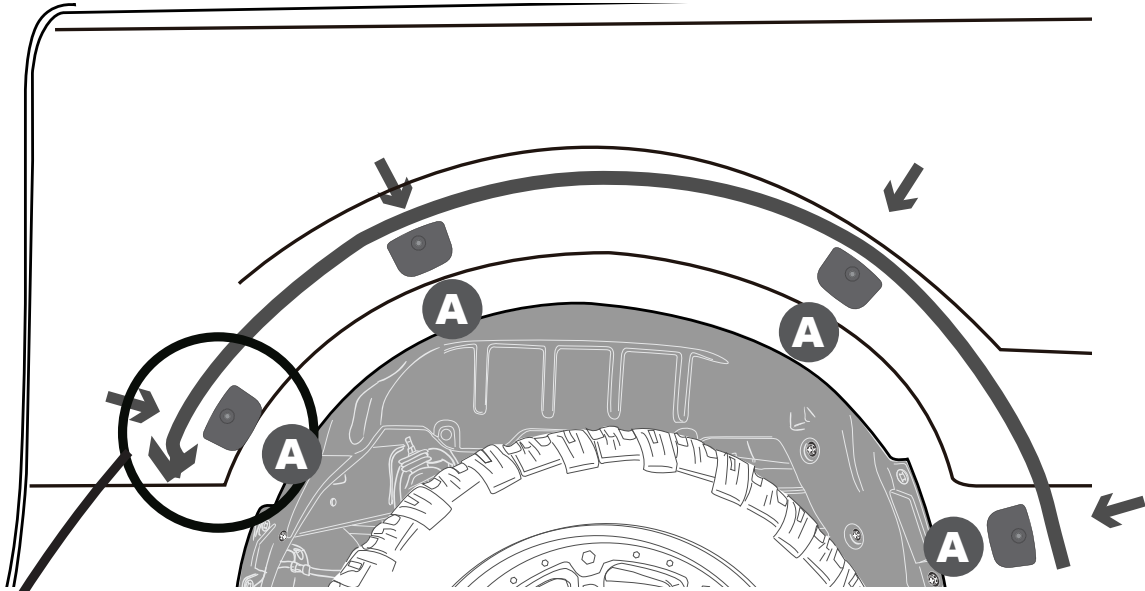


**34 REMOVE**



**SUPER BOLT INSTALLATION**

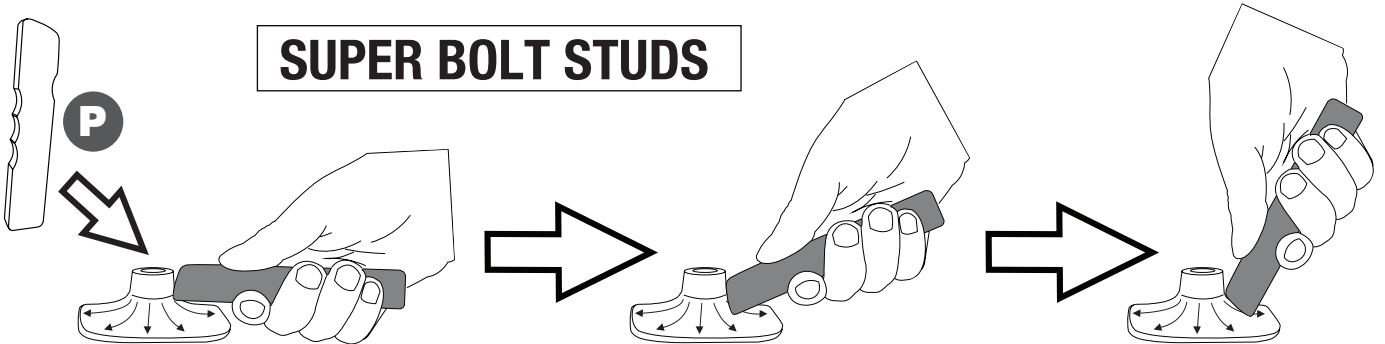
**35 PRESS SUPER BOLTS STUDS**



**ATTENTION**

FOR GOOD ADHESION IT IS NECESSARY TO APPLY AS MUCH PRESSURE AS POSSIBLE ALL OVER THE EDGE AND CENTER OF THE SUPER BOLTS STUDS.

**SUPER BOLT STUDS**



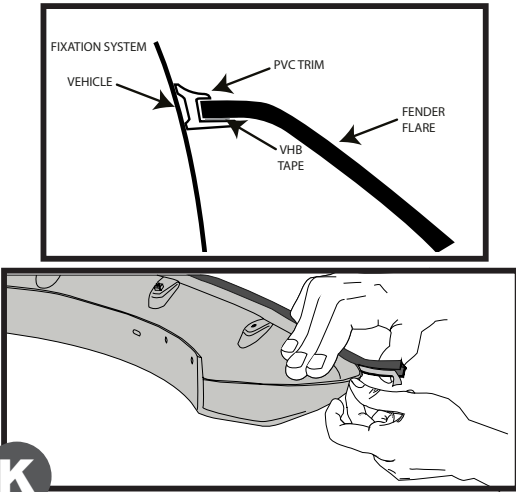
**PRESSURE POINTS**



A full surface contact between tape and substrate is decisive for good adhesion performance.  
Contact is achieved by applying pressure.  
In practice a pressure between 40 and 50 N/cm<sup>2</sup> is usually needed and an application temperature between 25 and 45 °C or 77 and 113 °F is also necessary.  
During application, add-on parts and tapes must have the similar temperature.

## INSTALLATION MANUAL

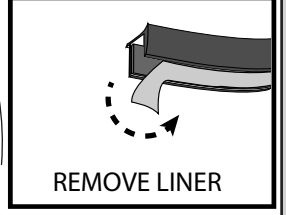
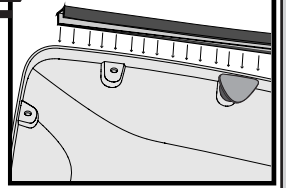
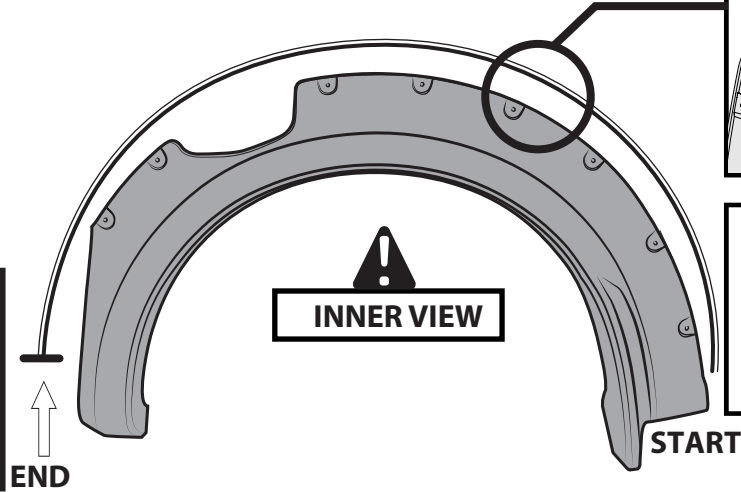
### 36 PLACE PVC TRIM



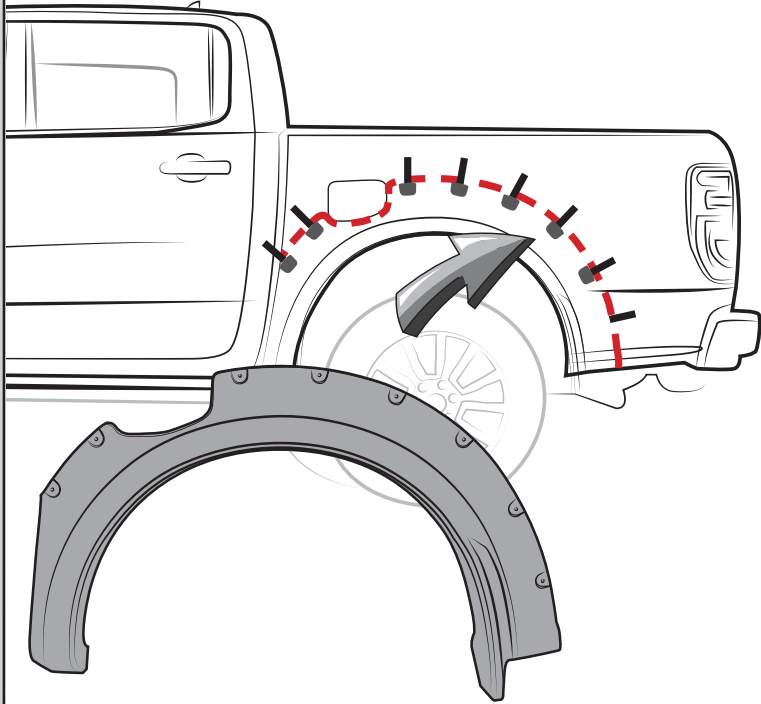
**K**

**! IF IT IS NECESSARY**

**! REMOVE LINER**

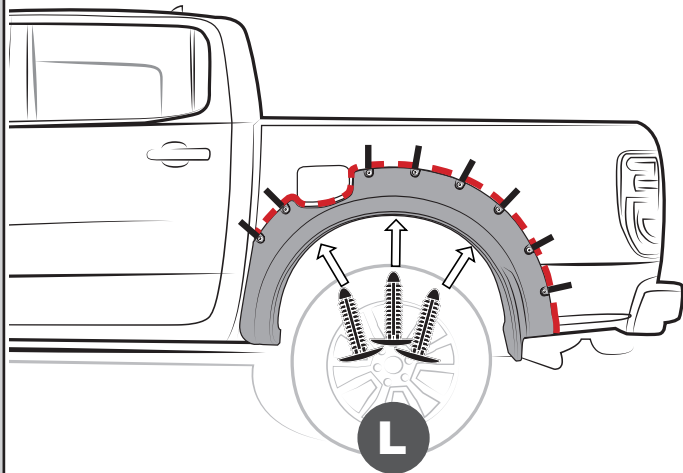


### 37 PLACE



**! ALIGN FENDER FLARE TOP EDGE WITH THE GREASE PENCIL HASH MARKS AND PLACE.**

### 38 SECURE THE PART



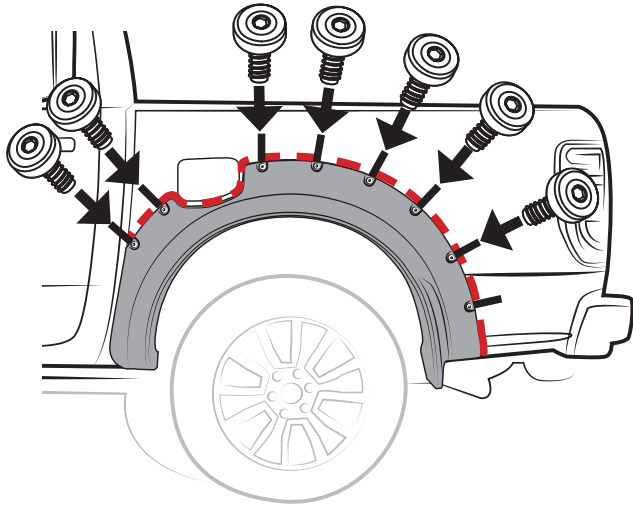
### 39 APPLY LOCTITE THREADLOCKER TO SUPER BOLTS THREAD

**! ATTENTION**

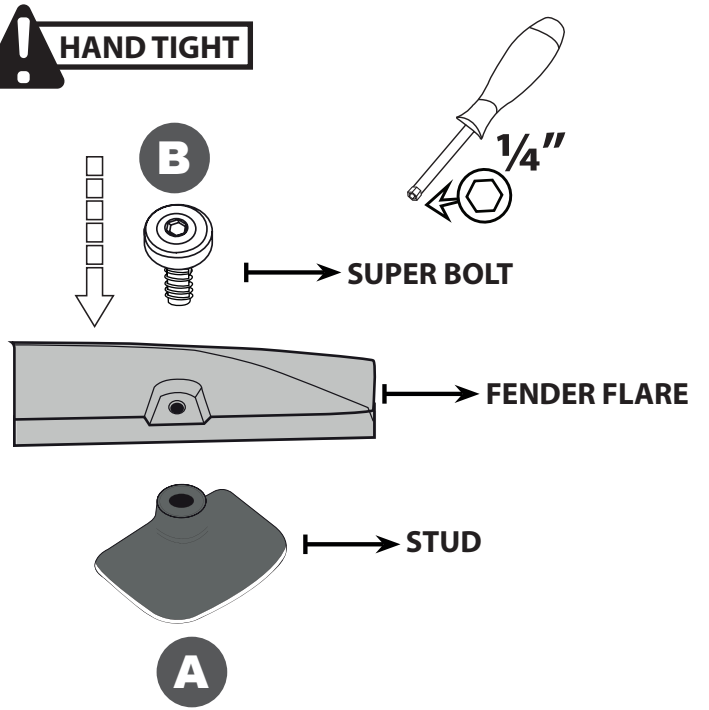


**INSTALLATION MANUAL**

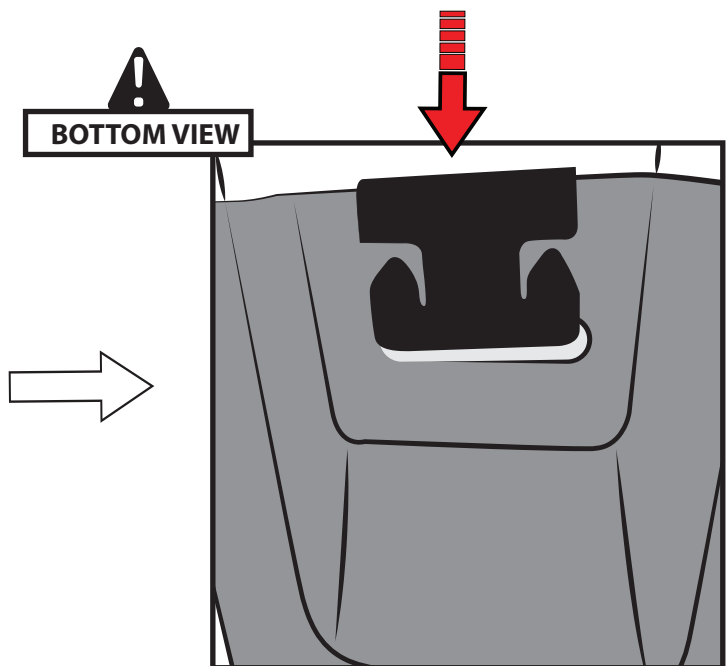
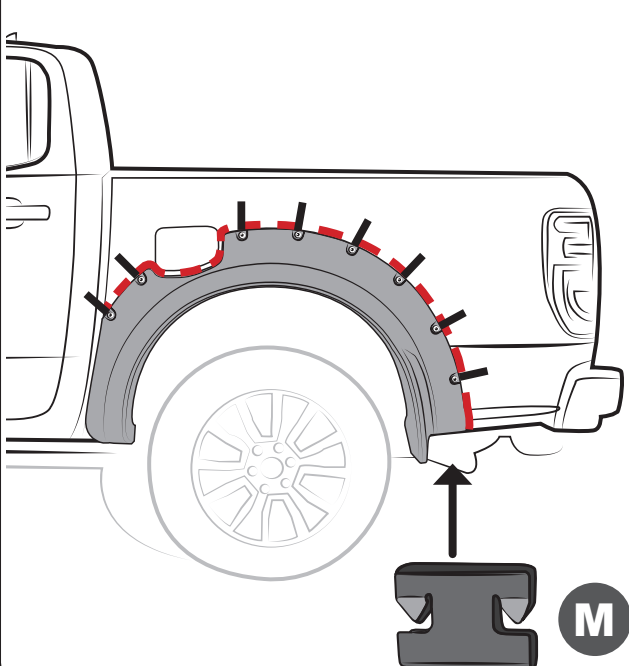
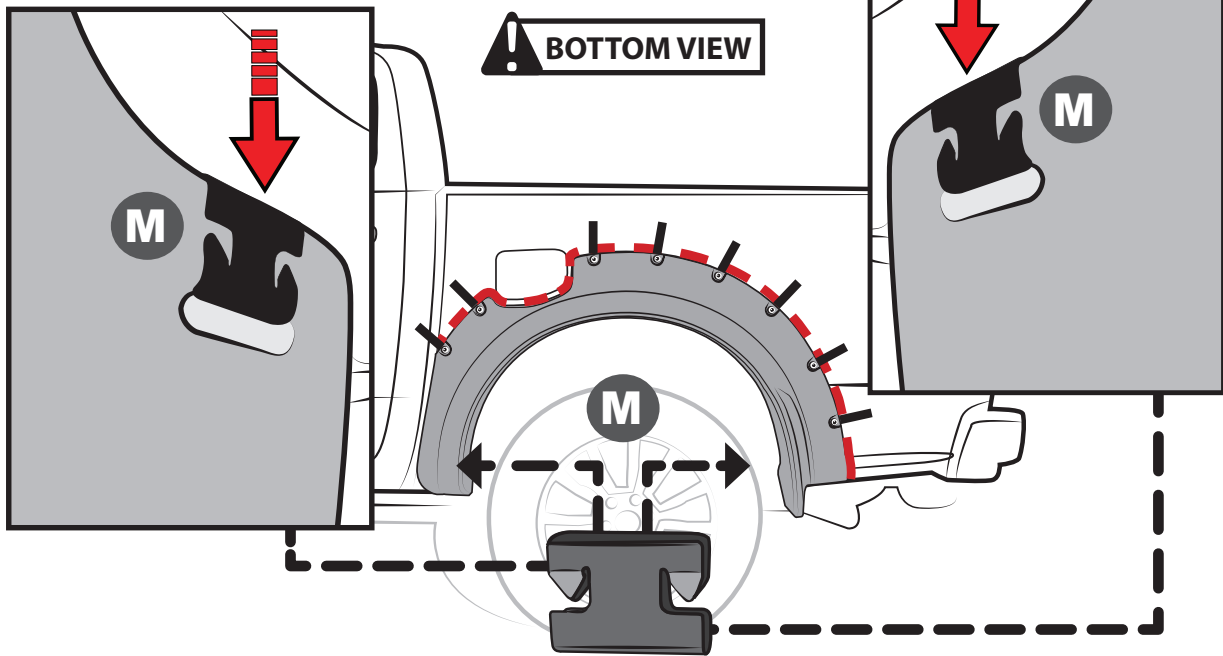
**40 SCREW SUPER BOLTS**



**! HAND TIGHT**

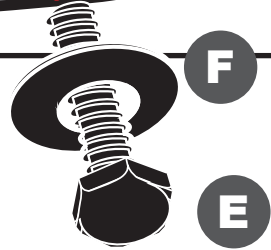
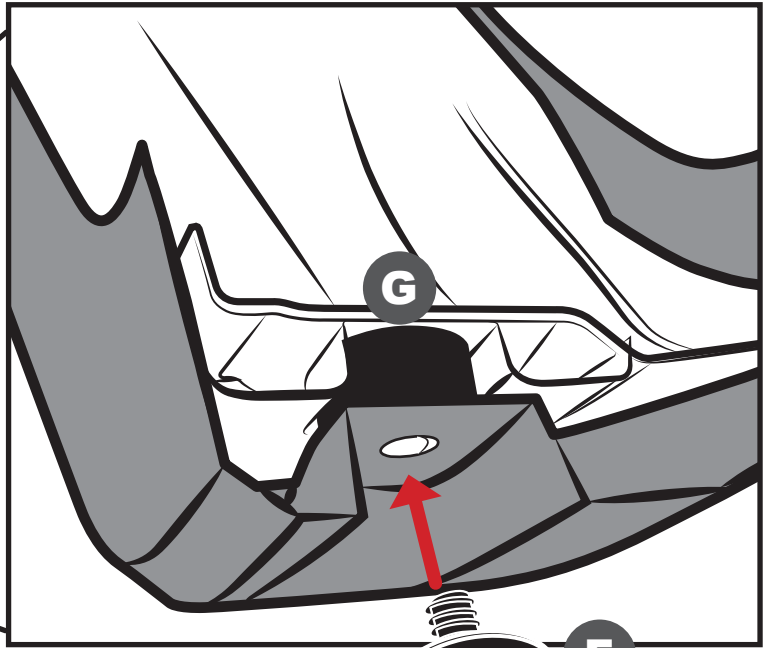
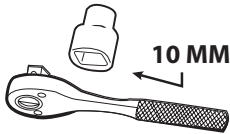
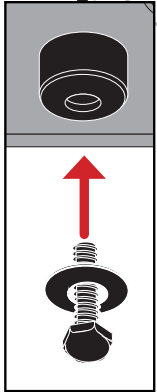
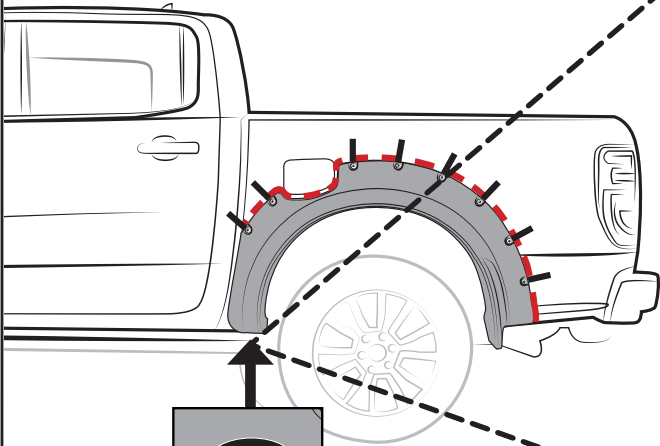


**41 PLACE U-CLIP**

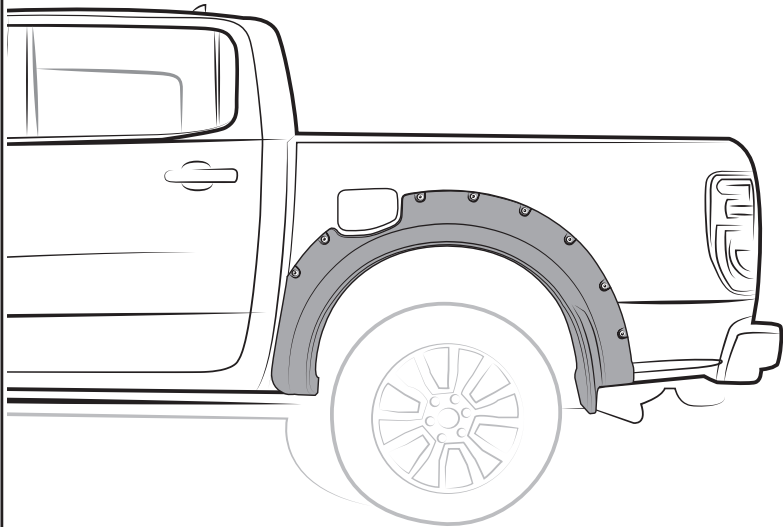


**INSTALLATION MANUAL**

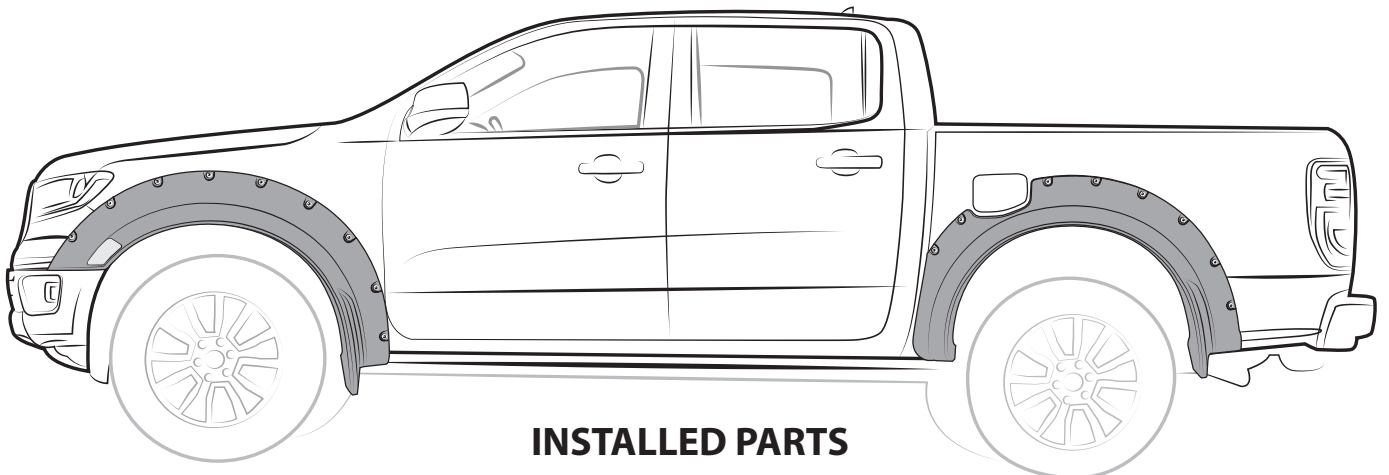
**42 SCREW**



**43 CLEAN OFF GREASE PENCIL MARK**



**REPEAT ALL STEPS FOR RH SIDE**



**INSTALLED PARTS**